



Technical Data Sheet

4M Hammer finish

Characteristic properties

Metallic paint based on special resins, aluminium paste and additives, which gives its hammer embossed pattern and is resistant to shower and friction and is usually used on

Glossy surfaces of machine parts, local spare parts, electrical panels, and on any kind of things that require this type of coating.

Viscosity :50 ± 2 sec / ford cup 8 at 25 °C

Solid content :55 ± 2%

Density : 0.96-0.98 gm/cm³

Coverage : 10-12 m²/Kgm

Bending : good

Materials for application

- Hammer finish
- Thinner 5025

Suitable substrate and surface preparation

The surface must be pre-primed with a primer or it can be used directly on the metal surface.

The surface must be dry, smooth, free from dust and grease.

Suitable for painting pre-fabricated metal surfaces.

As well as previously painted surfaces after removing all crusts and pimples.

Mixing ratio

Dilute with Thinner 5025 to the right viscosity, then apply using a spray gun

Drying times

	At 20°C
initial dryness	30 minute
Final dry	24 hour

Certified in ISO 9001, ISO 14001, ISO 45001

For additional information Kindly contact us at info@4mcoatings.com

www.4MCoatings.com



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Packaging

1 kgm

color

According to the 4m color catalogue

Expiry

1 years at 20°C

Material safety data

When using these products it is required to comply with the national regulations for health and safety

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