



## Technical Data Sheet

### 4M synthetic varnish M690

#### Characteristic properties

High gloss clear coat for interior and exterior wood finishes its characterized by its high resistance against water and chemicals.

Viscosity	: 3000 – 4000 c poise at 25 °C
Solid content	: 40 ± 2%
Density	: 0.90- 0.93 gm/cm <sup>3</sup>
Coverage	: 11 - 14 m <sup>2</sup> /Kgm
Bending	: good
the gloss	: High gloss

#### Materials for application

- Synthetic varnish
- Thinner 5025

#### Suitable substrate and surface preparation

For use on wood windows, wood works boats, Kitchens etc. It can be applied on wood, metals and walls after proper priming. Surface must be dry, smooth and clean from dust, oils and greases.

#### Mixing ratio

**Dilute with Thinner 5025 to the right viscosity, then apply using a spray gun or brush**

#### Drying times at 20°C

	At 20°C
initial dryness	2 -3 hour
Final dry	16 hour

#### Packaging

Certified in ISO 9001, ISO 14001, ISO 45001

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3 kg

#### color

Dark clear

#### Expiry

1 years at 20°C

#### Material safety data

When using these products it is required to comply with the national regulations for health and safety

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