

Technical Data Sheet

4M crackle

Characteristic properties

Very Fast air drying matt clear and color Crackle It is characterized by its good decorative and symmetrical shape and it can be protected by applying over it clear varnish gloss or matt.

Viscosity	: 20 - 25 cup 8 at 25 °C
Solid content	:30 -35 %
Density	:0.88- 1. 00gm/cm ³ - depending on color
Coverage	: 10 - 12 m ² /Kgm
Bending	: good
the gloss	: matt

Materials for application

- crackle
- Thinner 5025

Suitable substrate and surface preparation

To be surface treated nitrocellulose products

The surface shall be dry, smooth, free from dust and grease.

Suitable for painting pre-finished wooden surfaces.

As well as surfaces previously painted with nitrocellulose, after removing all scales and pimples.

Mixing ratio

Dilute with Thinner 5025 to the right viscosity, then apply using a spray gun or brush

Drying times at 20°C

	At 20°C
initial dryness	20 – 30 min
Final dry	1 - 2 hours

Certified in ISO 9001, ISO 14001, ISO 45001

For additional information Kindly contact us at info@4mcoatings.com

www.4MCoatings.com



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Packaging

1 kg

color

Clear matt – according to 4M colors catalogue

Expiry

1 years at 20°C

Material safety data

When using these products it is required to comply with the national regulations for health and safety

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