



## Technical Data Sheet

### 4M Sealer Polyester white

#### Characteristic properties

white polyester sealer with excellent filling and sanding properties. It has also good covering power, flow and adhesion on different types of wood.

Viscosity : 28 ± 2 sec / ford cup 8 at 25 °C

Solid content : 83 ± 2%

Density : 1.68-1.72 gm/cm<sup>3</sup>

Coverage : 5 – 6 m<sup>2</sup>/Kg

Bending : good

Sanding : good

#### Materials for application

- Sealer polyester white
- Accelerator
- Catalyst
- Polyester Thinner

#### Suitable substrate and surface preparation

The surface must be pre-prepared and sanded well to obtain the best results.

- In the case of application on oily wood, we recommend using a wood insulator before spraying the polyester
- The insulator should be left 3-4 hours to dry before spraying the polyester

The surface should be dry, smooth and free from dust and grease

Suitable for painting wooden surfaces, as well as previously painted surfaces, after removing scales and pimples

#### Mixing ratio

Sealer polyester white	Accelerator	Catalyst	Polyester Thinner
100	2-3	2-3	20 - 30

**Mix sealer polyester with accelerator thoroughly first then add catalyst to the mixture. Do not mix accelerator with catalyst**

Certified in ISO 9001, ISO 14001, ISO 45001

For additional information Kindly contact us at [info@4mcoatings.com](mailto:info@4mcoatings.com)

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#### Pot life

1 hours at 20 °C

#### Spraying conditions

Nozzle diameter : 1.2 – 1.5 mm

Spraying pressure : 2.5 – 3 bar

#### Drying times at 20°C

superficial dryness : 60 min

final dryness : 24 hours

#### Packaging

1kgm – 3.250kgm – 8kgm

14kgm – 20kgm – 23kgm

25kgm – 50kgm

#### color

white

#### Expiry

16 Months at 20°C

#### Material safety data

When using these products it is required to comply with the national regulations for health and safety

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